

WE,  
GLASS,  
& YOU

**BUCHER**  
emhart glass



Reference of glass container manufacturing marks

## Punt Marks Guide

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## AGI Glaspac (Div. of HSIL, Formerly Associated Glass Industries, Ltd.)

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**India**  
Varadangar, Hyderabad  
Bhongir

## Addis Ababa Bottle & Glass Share Company

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**Ethiopia**  
Addis Ababa

## Al Tajir Glass Industries LLC

---



**United Arab Emirates**  
Dubai

## Alembic Limited (Yera Glass)

---



**India**  
Bangalore



**India**  
Bangalore



## Allied Glass Containers Ltd.



**UK**  
Knottingley



**UK**  
Leeds



**UK**  
Knottingley  
(Formerly  
Gregg & Company)



**UK**  
(Formerly  
**Lax & Shaw**)

## Amcor

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**USA**  
Millville, New Jersey  
(Formerly Lawson Marden  
Wheaton)

## Anadolu Cam Sanayii A.S. - SISECAM



**Georgia**  
JSC Mina  
Ksani Village



**Russian Federation**  
Ruscam Gorohovets Plant  
Gorohovets



**Russian Federation**  
Ruscam Kirishi Plant  
Kirishi



**Russian Federation**  
Ruscam Kuban Plant



**Russian Federation**  
Ruscam Pokrovsky Plant  
Sovetskaya



**Russian Federation**  
Ruscam Ufa Plant  
Bashkortostan



**Turkey**  
Bursa  
(Formerly Turkiye Sise ve  
Cam Fabrikalari AS)



**Turkey**  
Eskidhir

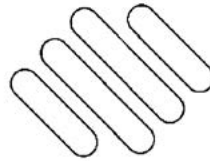
## Anadolu Cam Sanayii A.S. - SISECAM



**Turkey**  
Mersin



**Turkey**  
Meref



**Turkey**  
Istanbul  
(Formerly Topkapi Sise  
San)

## Anchor Glass Container Corporation

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**USA**  
Tampa, Florida

## The Anchor Hocking Company

---



**USA**  
Monaca, Pennsylvania  
Lancaster, Ohio

## Anglo Watsons Glass

---



**Philippines**  
Calamba, Laguna

## Arab Pharmaceutical Glass Co.

---

**APG**

**Egypt**  
Attaka, Suez



## Ardagh Group

U 10

Denmark  
Holmegaard

U 23

Germany  
Bad Münders

U 21

Germany  
Drebkau

U 29

Germany  
Germersheim

U 22

Germany  
Lünen

U 24

Germany  
Neuenhagen

U 25

Germany  
Nienburg

U 28

Germany  
Oberkirchen

## Ardagh Group

U 27

Germany  
Wahlstedt

U 00

Ireland  
Dublin

U 70

Italy  
Monterio Al Vomano,  
Abruzzo

U 31

Netherlands  
Moerdijk

U 30

Netherlands  
Dongen

U 40

Poland  
Gostyn

U 42

Poland  
Ujście

U 41

Poland  
Wyszkow

## Ardagh Group

A stylized, bold, black 'U' shape followed by the number '50' in a similar font.

**Sweden**  
Limmared

A stylized, bold, black 'U' shape followed by the number '61' in a similar font.


**UK**  
Barnsley

A stylized, bold, black 'U' shape followed by the number '60' in a similar font.

**UK**  
Knottingly

A stylized, bold, black 'U' shape followed by the number '64' in a similar font.

**UK**  
Portland

A stylized, bold, black 'U' shape followed by the number '62' in a similar font.

**UK**  
Wheatley

A stylized, bold, black 'U' shape followed by the number '80' in a similar font.

**USA**  
Bridgeton

A stylized, bold, black logo consisting of a 'U' shape with a 'C' shape inside it.

**USA**  
Dunkirk, Indiana  
(Formerly  
Indiana Glass)

A stylized, bold, black logo consisting of a square with a smaller square inside it, rotated 45 degrees.

**USA**  
Bridgeton, New Jersey  
(Formerly  
Leone Industries)

## Ardagh Group



**Germany**  
(Formerly  
Nienburger Glas GmbH)



**Germany**  
(Formerly  
Nienburger Glas GmbH)



**Germany**  
(Formerly  
Lunen Glashuttenwerke  
Drebkau)



**Germany**  
Lunen  
(Formerly  
Lunen Glashuttenwerke)



**The Netherlands**  
Dongen  
(Formerly  
PLM EuroGlasindustrie,  
Rexam Glass)



**Germany**  
Munder  
(Formerly  
PLM Glashutte Munder,  
Rexam Glass)



**Poland**  
(Formerly  
PLM Glass, Rexam Glass)



**Denmark**  
Holmegaard  
(Formerly  
PLM Glass, Rexam Glass)

## Ardagh Group



**U.K.**  
Bamsley  
(Formerly  
PLM Redfearn Ltd., Rexam  
Glass)



**U.K.**  
Yorkshire  
(Formerly  
Rockware Glass Ltd.)



**U.K.**  
Knottingley  
(Formerly  
Rockware Glass Ltd.)



**U.K.**  
Portland  
(Formerly  
Rockware Glass Ltd.)



**U.K.**  
Wheatley  
(Formerly  
Rockware Glass Ltd.)



**Sweden**  
Limmared Glass Works  
(Formerly  
AB Platmaunfaktor PLM  
Glass Division)



**Germany**  
Obernkirchen  
(Formerly Heye  
International GmbH)

## Arcya Glass Corporation

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**Philippines**  
Makati City

## Asia Brewery

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**Philippines**  
Makati

## BA Glass

**BA1**

**Portugal**  
Avintes

**BA2**

**Portugal**  
Marinha Grande

**BA3**

**Spain**  
Villafranca de los Barros

**BA4**

**Spain**  
León

**BA5**

**Portugal**  
Venda Nova

**BA6**

**Poland**  
Sieraków

**BA7**

**Poland**  
Jedlice

**BA8**

**Germany**  
Gardelegen



## BA Glass

**BA9**

**Greece**  
Athens

**BA10**

**Bulgaria**  
Sofia

**BA11**

**Bulgaria**  
Plovdiv

**BA12**

**Romania**  
Bucharest

**BA**

**Portugal**  
Avintes  
(Formerly Barbosa &  
Almeida)



**Portugal**  
Marinha Grande  
(Formerly CIVE)

**BA**

**Spain**  
Villafranca de los Barros



**Spain**  
Léon  
(Formerly Vidriera  
Leonesa)

## BA Glass



**Portugal**  
Venda Nova  
(Formerly Sotancro)

**WGG1 WGG2**

**Poland**  
Sieraków  
(Formerly Warta Glass)

**Poland**  
Jedlice  
(Formerly Warta Glass)



**Germany**  
Gardelegen  
(Formerly HNG Global,  
Agenda Glas)



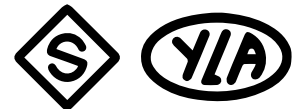
**Greece**  
Athens  
(Formerly Youla  
Glassworks)



**Bugaria**  
Sofia  
(Formerly Drujba  
Glassworks)



**Bugaria**  
Plovdiv  
(Formerly Drujba  
Glassworks)



**Romania**  
Bucharest  
(Formerly STIROM)

## BJC Berli Jucker Public Co., Ltd.

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**Thailand**  
Thai Glass Industries  
Bangkok



**Thailand**  
Thai Malaya Glass  
Industries  
Saraburi

## Ball Foster Glass

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**BF**

**USA**  
Muncie, Indiana

**BF**

**USA**  
Tropicana Products  
Bradenton, Florida

## Balochistan Glass Limited



**Pakistan**  
Balochistan



**Pakistan**  
Lahore  
(Formerly  
Rachna Glass Ltd.)



**Pakistan**  
Sheikhupra  
(Formerly  
Ravi Glass Ltd.)

## Bangkok Glass Group

---

**BG**

**Thailand**  
Amphur Tanyaburi,  
Phatumtanee

## Bartsch, Quilitz & Co. AG (out of business?)

---



**Germany**  
Massen b. Finsterwalde

## Beatson Clark PLC

---

B1 

**UK**  
Rotherham, South  
Yorkshire

B2 

**UK**  
Stairfoot, Barnsley,  
South Yorkshire

LT

**UK**  
Edenbridge  
(Formerly  
Lewis and Towers)



## The Bengal Glass Works Ltd.

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**Bangladesh**  
Demra, Dhaka

## Bharat Glass Works

---



**India**  
Banglore

## Bormioli Luigi S.p.A.

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**Italy**  
Parma  
Abbiate Grasso, Milan

## Bormioli Rocco & Figlio S.p.A. (owned by Vision Capital)



**Italy**  
Via F. M. Visconti, 1  
Abbiategrasso MI



**Italy**  
Via Mazzini, 1  
Bergantino RO



**Italy**  
Via Martin della Libertà, 1  
Fidenza PR



**Italy**  
Via Martin della Libertà, 1  
Fidenza PR



**Italy**  
Via San Leonardo, 41  
Parma PR



**Italy**  
Via Nazionale, 1  
Altare SV

## Bottle Plant of T.T. and W. M. B. (Taiwan Tobacco & Liquor TTL?)

---



Republic of China  
Taipei, Taiwan

## Boukin Sarl (Formerly Bouteillierie de Kinshasa)

---



**RD Congo**  
Kinshasa

## Carr Lowrey Glass Co. (out of business?)

---



**USA**  
Baltimore, Maryland

## Centro Vidreiro do Norte de Portugal S.A.R.L. (out of business?)

---



**Portugal**  
Oliviera de Azemeis



## Centro Vidriero de Venezuela, C.A.

---



**Venezuela**  
Guarenas, Edo Miranda

## Centroamericana de Vidrio S.A.

---



**Guatemala**  
Guatemala

## Chin I Ho Glass Industrial Co. Ltd. (out of business)

---



**Republic of China**  
Tainan Hsien, Taiwan

## Cía Manufacturera de Vidrio del Peru

---



Peru  
Lima

## Compañía Cristalera Asuncion

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**CCA**

**Paraguay**  
Asuncion

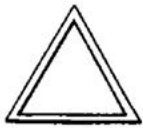
## Conalvidrios S.A.

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**Colombia**  
Bogotá

## Consol Glass



**South Africa**  
Belville Plant



**South Africa**  
Clayville Plant



**South Africa**  
Pretoria Plant



**South Africa**  
Wadeville Plant



**Kenya**  
Nairobi  
(formerly Central Glass  
Industries Ltd.)

## Consumers Glass Company Ltd. (out of business)

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Canada  
Toronto



## Crisbisbal S.A. (out of business)

---



**Spain**  
Castellbisbal

## Cristalerias Cattorini Hmos SA

---



**Argentina**  
Tomas Flores, Benavidez

## Cristalerías de Chile

---



**Chile**  
Padre Hurtado Santiago,  
Llay-LLay

## Cristalerías del Uruguay

---



**Uruguay**  
Montevideo

## Cristalerías Europeas

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**Spain**  
Cornellá de Liobregat

## Cristalerías Toro SA

---

**T**

Chile  
Santiago

## Cristalleria Artistica La Piana - C.A.L.P. S.p.A. (Cristalleria Italiana)

Manifattura:

**RCR**  
ROYAL CRYSTAL ROCK

**Italy**

Via Senese  
Colle Di Val D'Elsa SI

*Primavera*  
DI CRISTALLO

**Italy**

Via Senese  
Colle Di Val D'Elsa SI

## Cristalux S.A.I.C. (out of business?)

---



**Argentina**  
Buenos Aires



## Crivisa Cristalerías

---



**Spain**  
Azuqueca de Henares

## Crystal Iran Co.

---



Iran  
Tehran

## Dai-ichi Glass Co., Ltd.

---



**Japan**  
Itabashi-ku, Tokyo

## Daiwa Special Glass (out of business)

---

**D**

**Japan**  
Hikami, Hyogo Prefecture

## Dalian Shengdao Glass (out of business)

---



**S D S**

**People's Republic of  
China**

## Damaso Luis dos Santos, Herdeiros, Lda. (out of business?)

---

**D**

**Portugal**  
Viera de Leiria - 2425  
Monte Real

## Delta Glass PLC

---



**Nigeria**  
Lagos  
Ughelli

## Dongwha G&P Co., Ltd.

---

**DP**

**Republic of Korea**  
Siwha

**DW**

**Republic of Korea**  
Siwha  
(retired punt mark)

**H**

**Republic of Korea**  
(Formerly Hyundai Glass  
Industrial Co. Ltd.)



## Durobor SA

---



**Belgium**  
Soignies

## Elias Valavanis S.A. Glassworks

---



Greece  
Larissa

## El Farran Glass Industry

---



**Egypt**  
Ramadan City

## El Nasr Glass & Crystal Co.

---



**Egypt**  
Cairo

## Fábrica de Envases de Vidrio - S.A. de C.V.

---



**Mexico**  
Mexicali  
San Luis Potos

## Fabrica Paraguaya de Vidrio (subsidiary of Ambev S.A.)

---

**FPV**

**Paraguay**  
Ascuncion

## Formosan Glass Corporation

---



**Republic of China**  
Taipei-Hsien, Taiwan

## Gallo Glass Company

---



**USA**  
Modesto, California



## Gamin Glass

---



Iran  
Tehran

## Gebr. Stoevesandt AG (now O-I)

---



**Germany**  
Rinteln

## Gerresheimer Glas (many more locations, more punt marks?)



**GmbH**  
**Germany**  
 Düsseldorf



**Belgium**  
 Momignies  
 (Formerly Nouvelles  
 Verreries de Momignies  
 S.A.)



**Germany**  
 Lohr  
 (Formerly Spessart Glas  
 GmbH)



**Germany**  
 Tettau  
 (Formerly Tettauer  
 Glashüttenwerke GmbH)



**Germany**  
 Essen  
 (Formerly Wisthoff GmbH)

**USA**  
 Chicago Heights

Note: Sales data refers  
 to Ruhrau, Rodenbacher  
 Strasse locations, also  
 Beijing

## Ghani Glass Ltd.

---



**Pakistan**  
Hattar N.W.F.P.



**Pakistan**  
Karachi  
(Formerly  
Prince Glass Works Ltd.)

## Glashütte

---



**Glashütte Budenheim  
GmbH**  
Germany  
Budenheim am Rhein

## Glass Organization

---



**Thailand**  
Bangkok

## Glashüttenwerke Carlsfeld KG (out of business?)

---



**Germany**  
Carlsfeld / Erzgeb.

## Glenshaw Glass Co., Inc. (out of business)

---



**USA**  
Glenshaw, Pennsylvania



## Guinea Glass PLC

---

**G**

**Nigeria**  
Lagos

## Gulf Glass Manufacturing Co.

---



**Kuwait**  
Safat

## Güral Cam Fabrikasi

---



Turkey  
Kütahya

## H Putzler Glashutte

---



Germany  
Düren

## Haldyn Glass Ltd.

---



**India**  
Maharashtra, Gujarat

## Hakuyo Glass Co Ltd.

---



HY

**Japan**  
Nihonmatsu, Fukushima

## Hamadan Glass Company

---



Iran  
Tehran

## Heinz Glas

---



**Germany**  
Kleintettau



**Germany**  
Piesau / Thüringen  
Formerly  
Glaswerk Piesau GmbH

Note: per sales  
information Piesau does  
not currently use a punt  
mark



## Hindusthan National Glass and Industries, Ltd. (HNG)

---



**India**  
Bahadurgarh, Nasik,  
Bahadurgarh

## Hite Jinro Industry Co., Ltd. (Formerly Hite Industry Co., Ltd.)

---

The logo consists of the letters 'H' and 'I' in a bold, black, sans-serif font, positioned side-by-side.

Republic of Korea  
Jinju



Republic of Korea  
Ansan Si  
(retired punt mark)

## Hwa Hsia Glass Co., Ltd.

---



**Republic of China**  
Hsinchu City, Taiwan

## Ilwaha Co. Ltd. (out of business)

---



Republic of Korea  
Seoul  
(retired punt mark)

## International Glass Industries Ltd.

---



**Nigeria**  
Aba

## Irish Glass Bottle Company (no current info)

---



**Ireland**  
Dunkirk

## Ishizuka Glass Co., Ltd.

**IH**

**Japan**  
Himeji

**后**

**Japan**  
Iwakura

**后**

**Japan**  
Iwakura



**Japan**  
Iwakura

**后**

**Japan**  
Tokyo  
(plant closed)

**IT**

**Japan**  
Tokyo  
(plant closed)

**SN**

**Japan**  
Himeji Plant  
Hyogo Prefecture  
(Formerly Ashai Beer Pax  
Co., Ltd.)

## Isoya Glass Industry Co. Ltd.

---

**SI**

**Japan**  
Kyoto

**SI**

**Japan**  
Osaka  
(plant closed)



## Jagtjit Industries Limited - Universal Glass

---



**India**  
Delhi

## Jebel Ali Container Glass Factory

---



**United Arab Emirates**  
Dubai

## Jg Containers Malaysia Sdn Bhd

---



Malaysia  
Kiang

## Jih Hsin Glass Company

---



Republic of China  
Taiwan

## Jui Zhan Glass Enterprise Corporation

---



**Republic of China**  
Hinchu County, Taiwan

## KC Glass & Materials Co., Ltd. (Formerly Ansung Glass Industry)

---

**KC**

Republic of Korea  
Cheonan

## KOA Glass Co., Ltd.

---

**K**

**Japan**  
Ichikawa, Tokyo

## KYC Inc. (no current info)

---

**T**

Japan



## Kamaya Glass Company (no current info)

---



Japan

## Kapiri Glass Manufacturing (KGM) Ltd.

---

**K ZAM**

**Zambia**  
Lusaka

## The Kedaung Group (KIG Glassware)



**Indonesia**  
Lusaka



**Indonesia**  
Medan



**Indonesia**  
Semarang



**Indonesia**  
Subur

Note: Sales data shows PT Iglas (Persero), Jalan Raya Rung, Kampong Poglar?

## Kioo Glass Ltd.

---



**Tanzania**  
Dar es Salaam

## Kohdai Glass Co. (out of business)

---



Japan  
Osaka

## Krishnaa Glass Pvt. Ltd. (no current info)

---



India  
Thane

## Kumbi Corporation

---

**K1**

**Korea**  
Icheon

**K2**

**Korea**  
Asan

## Les Verreries du Burundi (Verrundi Glass, now closed?)

---



**Burundi**  
Ru Bujumbura



## Libyan Company for Manufacturing (no current info)

---



Libya

## Lorestan Glass

---



Iran  
Tehran

## Mahalakshmi Glass Works Pvt. Ltd. (plant closed)

---



**India**  
Mumbai  
(plant closed)

## Mahmood Saeed Glass Industry

---



**Saudi Arabia**  
Jeddah

## Majan Glass Company SAOG

---



**Sultanate of Oman**  
Sohar Industrial Estate

## Maliban SAL

---



**Lebanon**  
Chauranbeirut

## Maruo Glass Company Ltd. (out of business)

---



Japan

## Middle East Glass Manufacturing Company

---

**MEG**

**Egypt**  
Cairo, Sadat City



## Mina Glass Co.

---

**M**

**Iran**  
Tehran

## Mofid Pharmaceutical Glass

---



**Iran**  
Tehran  
(Formerly Maktab Amir Al  
Momenin)

## Mohan Crystal Glass Works

---



**India**  
Ghaziabad

## Mohan Breweries & Distilleries Ltd.

---



**India**  
Puducherry

## Murree Brewery Co. Ltd.

---



**Pakistan**  
Rawalpindi

## Muskauer Hohlglas (no current info)

---



Germany

## Nadir Figueiredo

---



**Brazil**  
São Paulo, Suzano

## Nafis Glass

---



Iran  
Tehran



## The National Company for Glass and Crystal S.A.E.

---



**Egypt**  
Sharkia

## Nihon Taisanbin Glass Bottle Mfg. Co. Ltd.

---

**NT**

Japan  
Kyushu

**NT**

Japan  
Ohgaki

## Nihon Yamamura Glass Co., Ltd.

**YH**

**Japan**  
Harima

**YS**

**Japan**  
Saitama

**YT**

**Japan**  
Tokyo

**Y**

**Japan**  
Nishinomiya  
(Formerly Yamamura Glass  
Works Co.)

**YG**

**Japan**  
Gunma  
(plant closed)

**YA**

**Japan**  
Amagaski  
(plant closed)

**YO**

**Japan**  
Osaka  
(plant closed)

## Noelle + von Campe Glashütte GmbH

---



Germany  
Boffzen

## Noritazeh Glass Co.

---



**Iran**  
Tehran

## Nozaki Glass Works Co. Ltd.

---



Japan  
Matsudo

## Nuevas Cristalerías Nacionales de Vidrio (no current info)

---



Mexico  
Tultitlan

## Nuevas Cristalerías Avellaneda (no current info)

---

**NCA**

**Argentina**  
Buenos Aires



## O-I (Owens Illinois) Asia Pacific



**Australia**  
Plant numbers are for  
O-I internal distribution  
only



**China**  
Plant numbers are for  
O-I internal distribution  
only



**Indonesia**  
Plant numbers are for  
O-I internal distribution  
only



**New Zealand**  
Plant numbers are for  
O-I internal distribution  
only



**Malaysia**  
O-I joint venture  
with BJC



**Vietnam**  
O-I joint venture  
with BJC

## O-I (Owens Illinois) Asia Pacific



**Australia**  
Adelaide  
(Formerly ACI Glass  
Packaging)  
(retired punt mark)



**Australia**  
Hobart  
(Formerly ACI Glass  
Packaging)  
(retired punt mark)



**Australia**  
Melbourne  
(Formerly ACI Glass  
Packaging)  
(retired punt mark)



**Australia**  
Penrith  
(Formerly ACI Glass  
Packaging)  
(retired punt mark)



**Australia**  
Perth  
(Formerly ACI Glass  
Packaging)  
(retired punt mark)



**China**  
Guangdong  
(Formerly ACI Glass  
Packaging)  
(retired punt mark)



**China**  
Shanghai  
(Formerly ACI Glass  
Packaging)  
(retired punt mark)



**Indonesia**  
Jakarta  
(Formerly PT Kangar  
Consolidated Industries)  
(retired punt mark)

## O-I (Owens Illinois) Asia Pacific



**New Zealand**  
Penrose, Auckland  
(Formerly New Zealand  
Glass Manufacturers)  
(retired punt mark)



**Malaysia**  
Johru Bagru  
(Formerly Berli Jucker  
Public Co., Ltd.)  
(retired punt mark)



**Maylasia**  
Kuala Lumpur  
(Formerly Kuala Lumpur  
Glass Mfg.)  
(retired punt mark)



**Australia**  
Queensland  
(Formerly Queensland  
Glass Manufacturers)  
(retired punt mark)

## O-I (Owens Illinois) North America



**U.S.A.**  
Perrysburg, OH  
(Formerly  
Owens Brockway)

**U.S.A.**  
Atlanta, GA

**U.S.A.**  
Auburn, NY

**U.S.A.**  
Brockport, PA

**U.S.A.**  
Ringgold, VA

**U.S.A.**  
Kalama, WA

**U.S.A.**  
Lapel, IN

**U.S.A.**  
Los Angeles, CA

## O-I (Owens Illinois) North America

**U.S.A.**  
Muskogee, OK

**U.S.A.**  
Oakland, CA

**U.S.A.**  
Plano, TX

**U.S.A.**  
Portland, OR

**U.S.A.**  
Streator, IL

**U.S.A.**  
Toano, VA

**U.S.A.**  
Tracy, CA

**U.S.A.**  
Waco, TX

## O-I (Owens Illinois) North America

**U.S.A.**  
Windsor, CO

**U.S.A.**  
Lexington, NC

**U.S.A.**  
Zanesville, OH

**Canada**  
Brampton, ON

**Canada**  
Montreal, Quebec

## O-I (Owens Illinois) Latin America

**Argentina**  
Buenos Aires

**Argentina**  
Rosario, Santa Fe

**Bolivia**  
Cochabamba

**Brazil**  
Rio de Janero plant  
São Paulo



**Brazil**  
Recife plant  
São Paulo  
(Formerly Companhia  
Industrial de Vidrios)

**Brazil**  
Vitoria plant  
São Paulo

**Brazil**  
São Paulo plant  
São Paulo

## O-I (Owens Illinois) Latin America

**Colombia**  
Cali plant  
Cauca

**Colombia**  
Buga plant  
Buga

**Colombia**  
Envigado plant  
Envigado

**Colombia**  
Soacha plant  
Soacha, Cundinamarca

**Colombia**  
Zipaquirá plant  
Cogua, Cundinamarca

**Colombia**  
O-I Latam Services  
Antioquia



**Colombia**  
Coacha, Cogua, Medellín,  
Buga  
(Formerly Critalería  
Peldar S.A.)



**Ecuador**  
Guayaquil  
(Formerly Cristalería del  
Ecuador S.A. - CRIDESA)



## O-I (Owens Illinois) Latin America



**Mexico**  
Queretaro  
(Formerly Vitro S.A.B.)



**Mexico**  
Toluca  
(Formerly Vitro S.A.B.)



**Mexico**  
Monterrey  
(Formerly Vitro S.A.B.)



**Mexico**  
Guadalajara  
(Formerly Vitro S.A.B.)



**Mexico**  
Los Reyes  
(Formerly Vitro S.A.B.)



**Mexico**  
Mexico City  
(Formerly Vitro S.A.B.)



**Mexico**  
Mexicali  
(Formerly Vitro S.A.B.)



**Costa Rica**  
(Formerly Vitro S.A.B.)

## O-I (Owens Illinois) Latin America

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Peru  
Lurin

## O-I (Owens Illinois) Europe

**Czech Republic**  
Dubi plant  
Dubi

**Czech Republic**  
Nove Sedlo plant  
Nove Sedlo

**Estonia**  
Jarvakandi plant  
Rapla

**France**  
Beziers plant  
Beziers Cedex



**France**  
Gironcourt  
(Formerly BSN Emballage)

**France**  
Labégude  
(Formerly BSN Emballage)

**France**  
Puy-Guillaume (VERDOME)  
(Formerly BSN Emballage)

**France**  
Reims  
(Formerly BSN Emballage)

## O-I (Owens Illinois) Europe



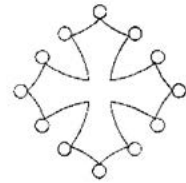
**France**  
Vayres  
(Formerly BSN Emballage)



**France**  
Veauche  
(Formerly BSN Emballage)



**France**  
Wingles  
(Formerly BSN Emballage)



**France**  
Vergèze in the Gard  
(Formerly Verrerie du  
Languedoc et Cie)



**Germany**  
Bernsdorf  
(Formerly Bernsdorfer Glas  
GmbH & Co., KG)

**Germany**  
Holzminden

**Germany**  
Rinteln

**Hungary**  
Oroshaza

## O-I (Owens Illinois) Europe



**Italy**  
 Aziende Vetrarie  
 Italiane Ricciardi  
 Aprilia LT  
 (Formerly AVIR S.p.A.)



**Italy**  
 Aziende Vetrarie  
 Italiane Ricciardi  
 Asti AT  
 (Formerly AVIR S.p.A.)



**Italy**  
 Aziende Vetrarie  
 Italiane Ricciardi  
 Bari  
 (Formerly AVIR S.p.A.)



**Italy**  
 Marsala  
 (Formerly Sicilvetro  
 S.p.A.)



**Italy**  
 Mezzocorona  
 (Formerly Sicilvetro  
 S.p.A.)



**Italy**  
 Origgio  
 (Formerly Sicilvetro  
 S.p.A.)



**Italy**  
 Naples  
 (Formerly Vetraria San  
 Domenico)

**Italy**  
 San Gemini

## O-I (Owens Illinois) Europe



**Italy**  
San Polo di Piave  
(Formerly Nord Vetri)



**Italy**  
Villotta di Chions  
(Formerly Nord Vetri)



**The Netherlands**  
Schiedam, Leerdam,  
Maastricht  
(Formerly NV Vereenigde  
Glassfabrieken)

**Poland**  
Antoninek plant  
Poznan



**Poland**  
Jaroslaw plant  
jaroslaw

**Spain**  
Barcelona  
(Formerly Vidrieria Rovira,  
S. L.)



**Spain**  
Seville  
(Formerly BSN Vidrio  
España S.A.)



**Scotland**  
Alloa  
(Formerly United Glass  
Group)

## O-I (Owens Illinois) Europe

---



**U.K.**  
Harlow plant  
Essex  
(Formerly United Glass  
Group)

## O-I (Owens Illinois) Europe



**Germany**  
Achern / Baden  
(Formerly Glashütte  
Achern GmbH)  
(retired punt mark)



**Germany**  
Holzminden / Weser  
(Formerly  
Glashüttenwerke Holz-  
minden GmbH & Co.)  
(retired punt mark)



**France**  
Reims  
(Formerly Verreries  
Mécaniques  
Champenoises)  
(retired punt mark)



## Pacificglas (Formerly Pacific Development and Pacific Industries)

---

**Republic of Korea**  
Janghang - no mark



**Republic of Korea**  
Janghang plant  
(retired punt mark)

## Packart Glass Ltd. (no current info)

---



**India**  
Vavodara

## Pak Glass Corporation (no current info)

---



**Pakistan**  
Gujrat

## Phonacia Glass Works Ltd.

---



**Israel**  
Yeruham

## Piramal Glass

---

**PGC GG**

**Sri Lanka**  
Ratmalana

**India**  
Gujarat  
(Formerly Gujarat Glass  
Ltd.)

Note: Punt marks are no longer used for Piramal Glass India-bottles mainly cosmetic/pharmaceutical

Note: Piramal Glass USA noted in sales data but no punt mark

## Pragati Glass Pvt. Ltd.

---



**India**  
Mumbai

## Premium Packaging Int'l. Inc. (out of business)

---

**PPI**

**Philippines**  
Tanza  
(retired punt mark)

## Productos de Vidrio, S.A.

---



Venezuela  
Cagua



## PT. Iglas Indonesia

---



**Indonesia**  
East Java

## PT. Mulia Industrindo Tbk. (PT Muliaglass MCG)

---



**Indonesia**  
West Java

## PT. The First National Glassware (FNG)

---



Indonesia  
Jakarta

## Putian Jinse Glassware Ltd. (changed owner, no longer this name)

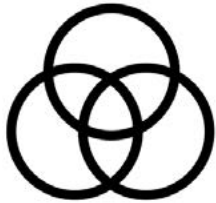
---



China

## Qingdao Junghua Glass (out of business)

---



China

## Rak Ghani Glass LLC

---



**United Arab Emirates**  
Ras Al Khaimah

## Ramon Clemente Glass

---



**Spain**  
Barcelona



**Spain**  
Barcelona  
Note: new mark?

## Razi Glass

---



**Iran**  
Tehran, Karaj



**Iran**  
Qazvin Razi-Takestan  
Packaging Glass  
(Formerly Takestan  
Packaging Glass)



## Rigolleau SA

---

**R**

**Argentina**  
Buenos Aires

## RO Staklarnica (no current info)

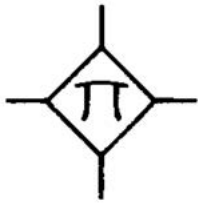
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**Macedonia**

## Rubin Glass

---



**Bulgaria**  
Plevin  
(Formerly Plevin Glass)

## SEVAM

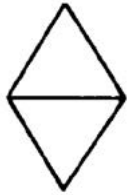
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**Morocco**  
Casablanca

## SOCAVER (Société Camerounaise de Verrerie)

---



**Cameroun**  
Douala

## SU-OBAS k. p. (no current info)



Czech Republic  
Lesni-Brana



Czech Republic  
Dubnany



Czech Republic  
Usbrno



Czech Republic  
Usbrno

## Samkwang Glass Co., Ltd.

---

**S2**

**Korea**  
Cheonan

**SI**

**Korea**  
Nonsan

**SB**

**Korea**  
(Formerly Sambo Glass)  
(retired punt mark)

## San Miguel Yamamura Packaging Corporation (SMYPC)



**Philippines**  
Manila, Yamamura,  
Mandaue

**SMYH**

**San Miguel Yamamura  
Haiphong Ltd.  
Vietnam**  
Ho Chi Minh City

**SMY**

**San Miguel Yamamura  
Zhaoqing Glass Ltd.  
China**  
Zhaoqing

**ZSM**

**China**  
Zhaoqing  
(retired punt mark?)



## Samyu Glass Pvt. Ltd.

---



**India**  
Andhra Pradesh

## Santos Barosa - Vidros S.A.

---

The logo consists of the letters 'S' and 'B' in a bold, black, sans-serif font. The 'S' is on the left and the 'B' is on the right, both characters are of similar height and are enclosed within a vertical dotted line.

**Portugal**  
Lisbon, Marinha Grande

## Saudi Arabian Glass Co. Ltd.

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**Saudi Arabia**  
Jeddah

## SaverGlass

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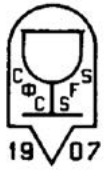
**France**  
Feuquières



**France**  
Le Havre  
(Formerly Tourres & Cie)

## Serbian Glass Factory

---



Serbia  
Belgrade

## Seves S.p.A. (Formerly Vetrorredo S.p.A.)

---



**Italy**  
Florence

Note: Sales data says no longer producing glass bottles, only bricks and insulators

## Shangdong Pharmaceutical Glass Co., Ltd.

---

**YM**

**China**  
Zebo City

## Shoga - Shishe Va Gaz Co.

---



**Iran**  
Tehran



## Silices de Veracruz S.A. de C.V. (Vidriera de Tierra Blanca?)

---



Mexico  
Veracruz

## Société JG Durand & Cie (Arc International)

---



## Soliver

---



**Lebanon**  
Beirut

## Sonover

---



Tunisia

## Sooseok Co., Ltd. (subsidiary of Dong-a Pharmaceutical Co., Ltd.)

---

**D**

Republic of Korea  
Anyang

## Sotuver (Societe Tunisienne de Verreries)

---



**Tunisia**  
Bir Mcherga

## St. Peev Glass (no current info)

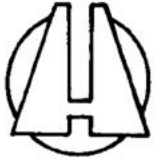
---

**SIP**

**Bulgaria**  
Varna

## Steklarna Hrastnik

---



**Slovenia**  
Hrastnik



## Stölzle Glass Group



**Stölzle-Oberglas GmbH**  
Austria  
Köflach



**Stölzle-Flaconnage**  
U.K.  
West Yorkshire



**Stölzle-Union**  
Czech Republic  
Hermanova Hut



**Stölzle**  
Poland  
Czestochowa, Wymiarki



**Stölzle-Masnières**  
France  
Masnières



**Stölzle-Masnières**  
France  
Masnières  
(Formerly Verreries de  
Masnières, owned by  
Bormioli Luigi S.p.A.)

## Sunglass Ltd.

---



**Nigeria**  
Kaduna

## Syrian Glass Corporation

---



Syria  
Damascus

## Ta Hsiang Containers Ind. Co. Ltd.

---



**Taiwan**  
Hsinchu

# Taiwan Glass Group

---



Taiwan  
Hsinchu

## Techpack Solutions (Formerly Doosan Glass Co., Ltd.)

**T**

Republic of Korea  
Gunsan

**D3**

Republic of Korea  
Yongnam  
(retired punt mark)

**D2**

Republic of Korea  
Gunsan  
(retired punt mark)

**D**

Republic of Korea  
Kunpo Plant  
(retired punt mark)

**D1**

Republic of Korea  
Kunpo Plant  
(retired punt mark)

## Tokod Glass Factory (no current info)

---



Hungary  
Tokod

## Toyo Glass Co., Ltd.

**T1**

**Japan**  
Chiba

**T2**

**Japan**  
Kawasaki  
(plant closed)

**T4**

**Japan**  
Osaka  
(plant closed)

**T3**

**Japan**  
Shiga



**Taiwan**  
Taiwan  
(plant closed)



**Japan**  
Tokyo  
(Formerly Sasaki Glass Co.,  
Ltd.)



## Toyosaki Glass Co. (out of business)

---

**TS**

**Japan**  
Osaka

## Tropical Glass Company Ltd.

---



Ghana  
Aboso

## UAB “Kauno Stiklas”

---



**Lithuania**  
Kauans  
(Formerly Aleksotas)

## Union Glass Corporation

---



**Liberia**  
Monrovia

## Uzņemums Grizinkalns-2

---



Latvia  
Riga

## Vazir Glass Works Ltd.

---



**India**  
Mumbai

## Vebad S.p.A.

---



Italy  
Bari

## Veralep

---



Syria  
Aleppo



## Verallia Eastern Europe

---

**Russian Federation**  
Kamyshin  
(Formerly Saint Gobain)

**Russian Federation**  
Kavminsteklo  
(Formerly Saint Gobain)

**Ukraine**  
Zorya  
(Formerly Saint Gobain)

## Verallia France

**France**  
Albi  
(VOA- Verrerie d'Albi)

**France**  
Chalon sur Saône  
(Formerly Saint Gobain  
Emballage)

**France**  
Cognac  
(Formerly Saint Gobain  
Emballage)

**France**  
Lagnieu  
(Formerly Saint Gobain  
Emballage)

**France**  
Oiry  
(Formerly Saint Gobain  
Emballage)

**France**  
Saint Romain le Puy  
(Formerly Saint Gobain  
Emballage)

**France**  
Vauxrot  
(Formerly Saint Gobain  
Emballage)

## Verallia Germany



**Germany**  
Bad Wurzach  
(Formerly Saint Gobain  
Oberland)



**Germany**  
Wirges  
(Formerly Saint Gobain  
Oberland)



**Germany**  
Essen  
(Formerly Saint Gobain  
Oberland)



**Germany**  
Neuberg  
(Formerly Saint Gobain  
Oberland)

Note: Sales data refers to  
additional Ruhrglasstrabe  
location

## Verallia Italy



**Italy**  
Dego, Carcare  
(Formerly Vetriere  
Italiane)



**Italy**  
Gazzo Veronese  
(Formerly Vetriere  
Italiane)



**Italy**  
Lonigo  
(Formerly Vetriere  
Italiane)



**Italy**  
Pescia  
(Formerly Vetriere  
Italiane)



**Italy**  
Villa Poma  
(Formerly Vetriere  
Italiane)

## Verallia North Africa

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**Verallia Algeria**  
Oran  
(Formerly Alver Spa)

## Verallia Portugal

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**Portugal**  
Mondego  
(Formerly Saint Gobain)



**Portugal**  
Mondego  
(Formerly Vidreira do  
Mondego)

## Verallia South America



**Verallia Argentina**  
Mendoza  
(Formerly Rayen Cura)



**Verallia Brazil**  
Água Branca  
(Formerly Saint Gobain  
Emballagen)



**Verallia Brazil**  
Campo Bom  
(Formerly Saint Gobain  
Emballagen)



**Verallia Brazil**  
Porto Ferreira  
(Formerly Saint Gobain  
Emballagen)



**Verallia Brazil**  
São Paulo  
(Formerly Companhia  
Vidraria Santa Marina)



**Verallia Brazil**  
Porto Ferreira  
(Formerly Companhia  
Vidraria Santa Marina)

**Verallia Chile**  
Rosario

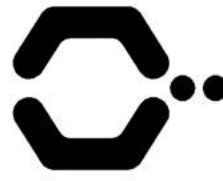
## Verallia Spain



**Spain**  
Burgos  
(Formerly Saint Gobain  
Vicasa S.A.)



**Spain**  
Jerez  
(Formerly Saint Gobain  
Vicasa S.A.)



**Spain**  
Montblanc  
(Formerly Saint Gobain,  
Vidrieria de Montblanc)



**Spain**  
Seville  
(Formerly Saint Gobain  
Vicasa S.A.)



**Spain**  
Telde, Gran Canaria  
(Formerly Saint Gobain,  
Vidrierias)



**Spain**  
Telde, Gran Canaria  
(Formerly Saint Gobain)



**Spain**  
Zaragoza  
(Formerly Saint Gobain  
Vicasa S.A.)



## Verescence (Formerly SGD Group, owned by Cognetas)

**SGD** 

**France**  
Mers-les-Bains  
(Formerly Saint Gobain  
Desjonqueres)

**SGD** 

**France**  
Sucy-en-Brie  
(Formerly Saint Gobain  
Desjonqueres)

**SGD**

**Germany**  
Kipfenberg  
(Formerly Saint Gobain)



**Spain**  
La Granja  
(Formerly Saint Gobain)

**China**  
Zhanjiang Guangdong  
(Formerly Saint Gobain)

Note: sales data refers to  
SGD Asia Pacific also

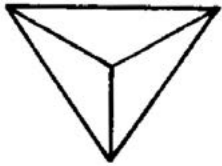
**USA**  
Covington, Georgia

**USA**  
Sparta, Georgia

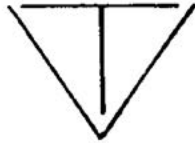
**Brazil**  
Santa Marina  
(Formerly Saint Gobain)

## Verrerie de Las Tunas

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**Cuba**  
Havana



**Cuba**  
Las Tunas

## Verrerie Djedidi AMOR

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Algeria  
Algiers

## Verreries Pochet du Couval (Groupe Pochet)

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France  
Courval

## Vetreteria Cooperativa Piegarese S.r.l.

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Italy  
Piegaro

## Vetreria di Borgonovo S.p.A.

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Italy  
Piacenza

## Vetreria Etrusca S.r.l.

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**Italy**  
Fiorentino, Altare

## Vetriere Meridionali S.p.A

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**Italy**  
Bari



## Vetropack



**Switzerland**  
All locations



**Czech Republic**  
Kyjov, Moravia



**Austria**  
Vienna



**Ukraine**  
Gostomel  
(Formerly Gostomel Glass  
Factory)



**Slovakia**  
Nemšová



**Slovenia**  
Rogatec

## Vetropack



**Switzerland**  
Bülach, St-Prex



**Czech Republic**  
Werk Kyjov



**Croatia**  
Hum na Sutli



**Austria**  
Werk Kremsmünster



**Austria**  
Werk Pöchlarn



**Italy**  
Trezzano Sul Naviglio MI  
(Formerly Bormioli Rocco  
& Figlio S.p.A.)

## Vidrala S.A.

### Vidrala Spain



**Castellar S.A.**  
Castellar de Vallés  
Barcelona



**Crisnova S.A.**  
Caudete (Albacete)



**Aiala Vidro S.A.**  
Llodio (Álava)



### Vidrala Portugal

**Gallovidro S.A.**  
Marinha Grande Codex

### Vidrala Portugal



**Santos Barosa-Vidros S.A.**  
Marinha Grande Codex

### Vidrala UK



**Encirc Limited**  
Ellesmere Port

### Vidrala Ireland



**Encirc Limited**  
Derrylin

### Vidrala Italy



**Corsico Vetro S.r.l.**  
Corsico Milano

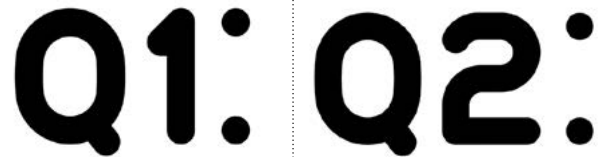
## Vidrala S.A.



**Spain**  
Llodio  
(retired punt mark)



**Portugal**  
Marinha Grande  
(Formerly Ricardo Gallo)  
(retired punt mark)



**Ireland**  
2 locations  
(Formerly Quinn Glass)  
(retired punt mark)

**Ireland**  
2-3 locations  
(Formerly Quinn Glass)  
(retired punt mark)



**Ireland**  
3 locations  
(Formerly Quinn Glass)  
(retired punt mark)

**Ireland**  
4 locations  
(Formerly Quinn Glass)  
(retired punt mark)

**Belgium**  
Ghin  
(Formerly Verlipack Ghin,  
Glass Manufacture of  
Ghin, MD Ghin)  
(retired punt mark)

## Vidraria Anchieta

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The logo consists of the letters 'VA' in a bold, black, sans-serif font. The 'V' and 'A' are connected at the top. The logo is enclosed within a vertical dotted line.

**Brazil**  
São Paulo

## Vidraria Sul (no current info)

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A stylized logo consisting of the characters 'H' and '13' in a bold, black, sans-serif font. The 'H' is composed of thick vertical bars and a horizontal bar. The '13' is also composed of thick vertical bars. The logo is enclosed in a vertical dotted line.

**Brazil**

## Vidreira de Moçambique S.A.R.L.

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**Mozambique**  
Maputoverallia

## Vidrierias Masip, SA (declared bankruptcy in 2014)

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**Spain**  
Barcelona



# Vidrio Formas S.A. de C.V.

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**Mexico**  
Lerma

## Vidrios Automaticos del Noroeste

---



Spain  
Vigo

## Vidrios Industriales S.A.

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Peru  
Callao

## Vidrios Panamenos S.A. (VIPASA)

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**Panama**  
Mañanitas Panamá

## Vidroporto S.A.

---



**Brazil**  
Ferreira

## Vitra S.A.

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**Argentina**  
Avellanda, Mendoza,  
San Juan

## Vitrum Glass

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**India**  
Mumbai

## Weck Glasswerk GmbH

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**WECK**

Germany  
Bonn



## West African Glass Industry PLC (WAGLASS)

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**W A G**

**Nigeria**  
Port Harcourt - Rivers  
State

## Wiegand-Glas



**Germany**  
Steinbach am Wald,  
Großbreitenbach,  
Schleusingen, Ernstthal

**E2B**

**Germany**  
Steinbach am Wald,  
Großbreitenbach,  
Schleusingen, Ernstthal

**TB**

**Germany**  
Schleusingen  
(Formerly Thüringer  
Behälterglas GmbH)



**Germany**  
Ernstthal  
(Formerly Glaswerk  
Ernstthal GmbH)

## Yantai BC Packaging Co., Ltd. (Yantai Changyu Glass Co.?)

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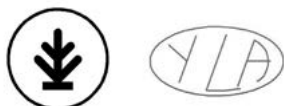
***BC***

China  
Shandong

## Yioula Group



**Yioula Glassworks**  
Greece  
Athens



**Bucha**  
Glassworks S.A.  
Ukraine  
Bucha, Kiev



**Drujba**  
Glassworks S.A.  
Bulgaria  
Plovdiv



**Drujba**  
Glassworks S.A.  
Bulgaria  
Sofia



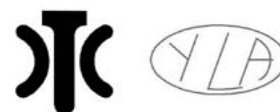
**STIROM S.A.**  
Romania  
Bucharest  
(Formerly Fabrica de  
Articole de Sticla)



**STIROM S.A.**  
Romania  
Bucharest  
(Formerly Fabrica de  
Articole de Sticla)



**New Glass S.A.**  
Bulgaria  
Novi Pazar  
(Formerly Kitka)



**Biomedsklo S.A.**  
Ukraine  
Zhitomar  
(Formerly Zhytomyr  
Factory of Laboratory  
Glass)

## ZOUJAJ - The National Company for Glass Industries

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**Saudi Arabia**  
Dammam, Riyadh

## Zignago Vetro Group



**Zignago S.p.A.**  
Italy  
Venice



**Vetri Speciali**  
Italy  
Gardolo  
(Formerly Vetriere Venete  
S.p.A.)



**Vetri Speciali**  
Italy  
Ormelle  
(Formerly Vetriere Venete  
S.p.A.)



**Vetri Speciali**  
Italy  
Pergine Valsugana  
(Formerly Vetriere Venete  
S.p.A.)



**Vetri Speciali**  
Italy  
San Vito al Tagliamento  
(Formerly Vetriere Venete  
S.p.A.)



**Italy**  
San Gemini  
(Formerly Nord Vetri)



**Huta Szkła Czechy**  
Poland  
Czestochowa  
(Formerly Huta Szkła  
Zawercie Sp.)



**Huta Szkła Czechy**  
Poland  
Czechy  
(Formerly Huta Szkła  
Zawercie Sp.)

## Zignago Vetro Group



**Huta Szkła Czechy  
Poland**  
Antoninck Poznan  
(Formerly Huta Szkła  
Zawercie Sp.)



**Huta Szkła Czechy  
Poland**  
Jaroslaw  
(Formerly Huta Szkła  
Zawercie Sp.)



**Huta Szkła Czechy  
Poland**  
Orozesze  
(Formerly Huta Szkła  
Zawercie Sp.)



**Huta Szkła Czechy  
Poland**  
Ujscie  
(Formerly Huta Szkła  
Zawercie Sp.)



**Huta Szkła Czechy  
Poland**  
Warta Sierakow  
(Formerly Huta Szkła  
Zawercie Sp.)



**Huta Szkła Czechy  
Poland**  
Wyszkow  
(Formerly Huta Szkła  
Zawercie Sp.)

Note: Sales data shows  
Dzialdowo location

## Zimbabwe Glass Industries Ltd. (Zimglass) (closing in 2016?)

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**Zimbabwe**  
Gweru



**Emhart Glass Worldwide Presence**

Principal

Emhart Glass SA

Hinterbergstrasse 22

CH-6312 Steinhausen, Switzerland

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